AquaChiFootBath.com

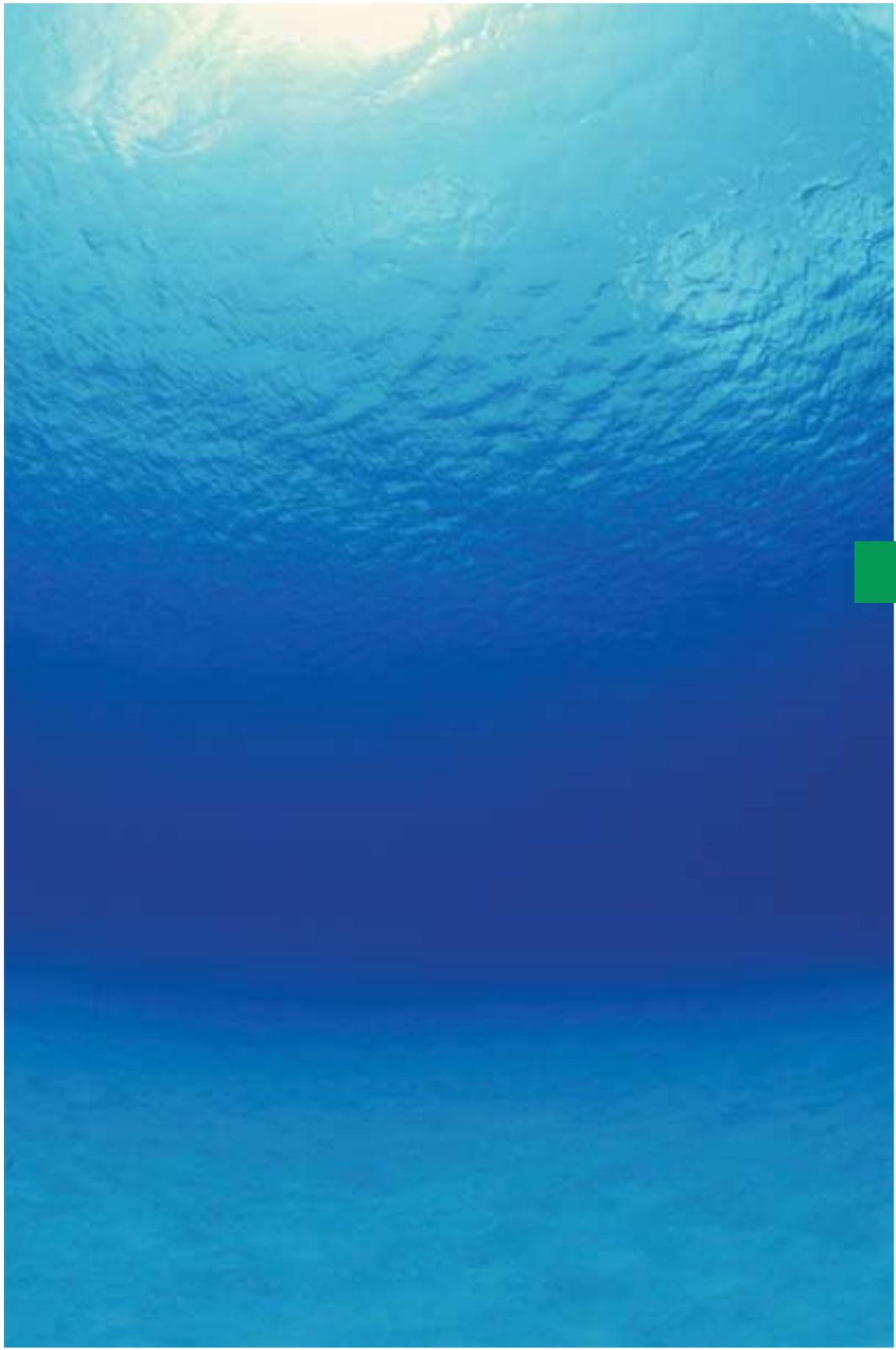
800-349-6962

Aqua-Chi

Get Energized!

Model 5400 FB
Hydro-stimulation Spa

User Manual



Congratulations on your purchase of the Aqua-Chi Hydro-stimulation Spa. The Hydro-stimulation Spa is a noninvasive, water based energy system designed to increase energy levels in living things. Please read this manual thoroughly before commencing to use the Hydro-stimulation Spa system. Take careful note of all safety warnings and precautions and only use this equipment as described in this manual.

Contents

SAFETY WARNINGS AND PRECAUTIONS — PAGE 5
BEFORE USING THE SYSTEM — PAGE 6
CADDY STORAGE COMPARTMENT — PAGE 6
SYSTEM COMPONENT IDENTIFICATION — PAGE 7
MODEL 5400 FB POWER SUPPLY EXPLANATION — PAGE 9
MODEL 5400 FB GFCI SAFETY CORD EXPLANATION — PAGE 10
MODEL 5400 FB QUICK CONNECT DC CABLE EXPLANATION — PAGE 10
MODEL 5400 FB SPA MODULE EXPLANATION — PAGE 10
INTRODUCTION — PAGE 11
SETTING UP THE SYSTEM — PAGE 12
USING THE SYSTEM — PAGE 16
CLEANING THE SPA MODULE — PAGE 18
THE REPLACEABLE RINGS AND STRIP — PAGE 19
STAGES OF THE RING WEAR — PAGE 20
REPLACING THE RINGS AND STRIP — PAGE 21
MAINTENANCE TIPS — PAGE 24
TROUBLESHOOTING CHART — PAGE 25
REMOVING THE POWER PACK FROM THE CARRY CADDY — PAGE 26
SPECIFICATIONS — PAGE 26
WARRANTY — PAGE 27

Please Check your Hydro-stimulation Spa!

The Model 5400 FB Hydro-Stimulation Spa comes packaged with everything you need to begin sessions. Please check the contents with the list below to ensure you have them all and to identify the components.

FB Package

- Model 5400 FB Power Supply
- GFCI Safety Power Cord
- 2 Spa Modules
- 2 Quick Connect DC Cables
- User Manual
- 2 Spare Fuses
- 20 Replacement Ring & Strip Sets
- Foot Bath
- 12 Foot Bath Liners
- Carry Caddy

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Safety Warnings and Precautions

Read all safety warnings and precautions in full before operating the 5400 FB Hydro-stimulation Spa. Be sure to follow all safety and operating instructions.

ALWAYS

1. Keep the 5400 FB power supply well away from water. (The Hydro-stimulation Spa comes with a 10-foot cable to ensure a safe operating distance.)
2. Place the 5400 FB power supply and caddy on a level, stable, dry surface.
3. Dry hands thoroughly before operating the 5400 FB power supply.
4. Use the 5400 FB Hydro-stimulation Spa in a well-ventilated area.
5. Unplug the power cord from the wall when unit is not in use.

DO NOT

1. Operate the 5400 FB Hydro-stimulation Spa without the GFCI power cord supplied.
2. Allow children to operate the 5400 FB Hydro-stimulation Spa.
3. Handle the 5400 FB Hydro-stimulation Spa with wet hands.
4. Disassemble the 5400 FB power supply.
5. Place the 5400 FB power supply in water.
6. Attempt to repair or service the 5400 FB power supply unit yourself.
7. Replace fuses with ratings other than specified.
8. Use the 5400 FB Hydro-stimulation Spa for any purpose other than described in this manual.
9. Operate the 5400 FB power supply on a surface such as thick carpet where airflow under the unit would be restricted.
10. Operate the system during electrical storms.
11. Pick up the carry caddy by the power pack handle.

DO NOT use extension cords. Also, should the 5400 FB Hydro-stimulation Spa ever become damaged in any way, disconnect and contact an authorized repairer.

Storing the 5400 FB Hydro-stimulation Spa

Store the 5400 FB in a cool, dry, dust free place. If storing for prolonged periods, place the 5400 FB back in the Foot Bath supplied. Never place any component of the 5400 FB back into the Carry Caddy or Foot Bath when wet. Always allow each part to dry thoroughly.

Before Using Your System for the First Time

Before using the Model 5400 FB Hydro-stimulation Spa for the first time, familiarize yourself with the components and controls. This will ensure that when you set up the system you will be able to follow the instructions confidently and correctly. Also, use this time to check that the system has arrived without any damage during shipping. Should you find any component damaged, contact your place of purchase immediately. **Also it is important to become familiar with the restrictions placed on the system before continuing.**

Restrictions for Use of the System

1. Any individual that is pregnant or may be pregnant should not use the system.
2. Any individual that has transplanted organs should not use the system.
3. Any individual that has any implanted electronic device; (such as but not limited to a pacemaker) should not use the system.
4. The system may only be used for a maximum period of 35 minutes per use.
5. The system may only be used every other day.
6. The water used by the system may only be used once (fresh water should be used for every session.)
7. Only one individual may use the system during any session.
8. DO NOT use any additives in the water other than those recommended in this manual.

What Kind of Water Should be Used with the System?

The system may be used with most types of water. Ordinary tap water is the most commonly used type of water. Distilled or reverse osmosis water is not recommended.

Caddy Storage Compartment

Located in the caddy storage compartment are GFCI Power Cord, Rings, Strips and DC Cables.

System Component Identification

Become Familiar with Each of the Individual Components of the System.

1. Model 5400 FB Power Supply
2. GFCI Safety Power Cord
3. Quick Connect DC Cable
4. Replacement Strip
5. Replacement Ring
6. Spa Module
7. Foot Bath
8. 12 Foot Bath Liners
9. Carry Caddy

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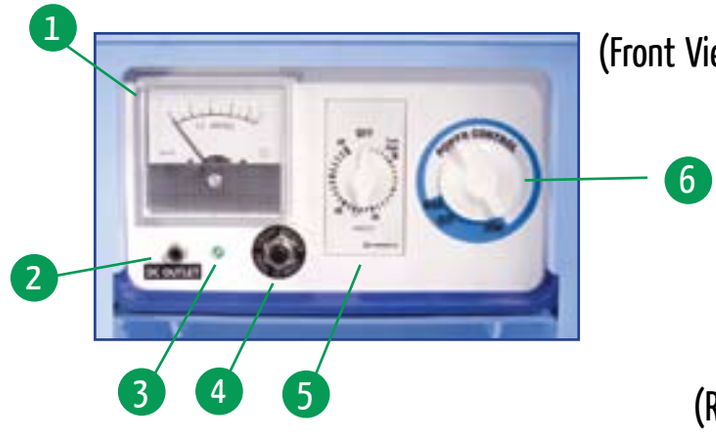
Model 5400 FB Power Supply Explanation



(Front View)

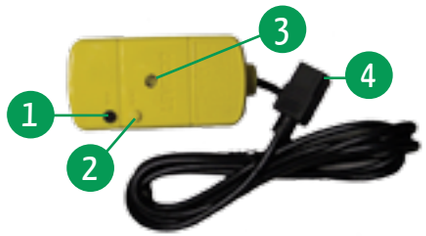
(Rear View)

1. Power Meter	2. DC Outlet	3. Power Light	4. Thermal Circuit Breaker
The power meter measures and displays the amount of power (amperes) flowing to the Spa Module.	The DC Outlet is where the Quick Connect DC supply cable plugs into.	When the power is connected properly, the Power Light will be illuminated when turned on.	The thermal circuit breaker shuts off the output if the power supply becomes overheated.
5. Timer	**6. Power Control**	**7. Fuses**	**8. AC Inlet**
The timer is used to set the number of minutes for a session.	The power control is used to turn the power supply on/off and lower the output power to the spa module.	Located at the rear, the power supply has two replaceable fuses. (Rear View)	The GFCI safety cord plugs into the AC inlet. (Rear View)

Model 5400 FB GFCI Safety Cord Explanation

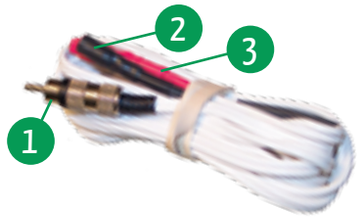
The GFCI* power cord is a safety feature and should always be used with the Model 5400 FB Hydro-stimulation Spa. Ground Fault Circuit Interrupters (GFCI) – A UL Laboratories safety requirement.

1. Test Button
2. Reset Button
3. Power Indicator Light
4. Connector to Power Supply



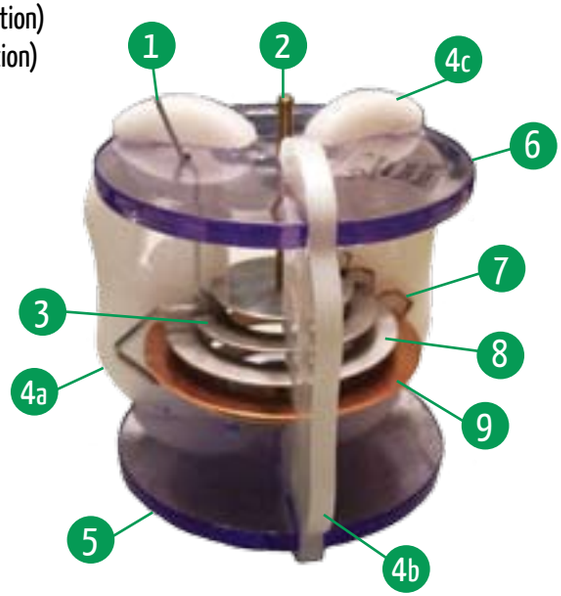
Model 5400 FB Quick Connect DC Cable Explanation

1. DC Outlet Connector
2. Negative Spa Module Connector (black)
3. Positive Spa Module Connector (red)



Model 5400 FB Spa Module Explanation

1. Replaceable Strip (Positive Connection)
2. Connecting Rod (Negative Connection)
3. Replaceable Ring
4. Spa Module Legs
   a. Slot Leg
   b. Plain Leg
   c. Track Leg
5, Bottom Housing Plate
6. Top Housing Plate
7. Negative Strip
8. Permanent Ring
9. Copper Ring



Introduction

The Aqua-Chi Model 5400 FB Hydro-stimulation Spa is a state of the art, bio-energy charger. The system is designed to operate with water because water is the basis of all biological functions. Water is also the medium through which all tasks in the body are performed. The body is made up of millions of smaller components, called cells, which are responsible for all the different biological processes that occur.

Even though there are many different types of cells in the body, they all have a number of things in common. They all need water for hydration AND energy to perform their designated tasks. With the depletion of either water OR energy, the cells are deprived and poor health can result.

The system works through the medium of water by making available extra energy that the living cell can utilize. There are many water sources around the world that are reported as having invigorating effects on the body when bathed in. These waters are naturally charged and give up some of their charge to the body on contact. This is the fundamental process utilized by the Aqua Chi; the transference of energy through water.

Possible Sensations - When using the system you may notice a number of sensations that can vary for different individuals.

1. Various tingling sensations in parts of the body.
2. A shortness of breath during or towards the end of the session.
3. A slight discomfort in an unhealthy region of the body.
4. Tiredness.

These sensations generally only last a few minutes after the completion of the session.

If at any time during the session the need is felt to remove the feet from the footbath, the user should do so. You should wait 48 hours before attempting the footbath again.

The Model 5400 FB Hydro-stimulation Spa does not diagnose, treat or cure any disease or condition; nor does it pull, push or force foreign toxins or materials from the body.

Setting up Your System for the First Time

STEP 1

Place the Model 5400 FB power supply and caddy onto a stable, dry, level surface away from any water source. Before going to the next step, check to see if the needle on the power meter, located on the front of the power supply, is set to zero. The following illustration shows where the needle should be set.

The needle should be set pointing to zero (as shown by the illustration to the right.) If the needle is not pointing to zero, you will need to adjust it by turning the adjust knob.

CORRECT

ADJUST KNOB

INCORRECT

If your needle looks like the above illustration, you will need to adjust the setting. Turn the adjustment knob slowly to the right until the needle is pointing to zero.

INCORRECT

It your needle looks like the above illustration, it will need to be adjusted. Turn the adjustment knob slowly to the left until the needle is pointing to zero.

STEP 2

Connecting the GFCI Safety Power Cord

Plug the GFCI safety power cord into the AC inlet located at the rear of the power supply. Make sure the plug is pushed in all the way and is firmly in place.

STEP 3

Connecting the DC Cable to the Spa Module

Connect the DC cable to the spa module using the two connectors on the end of the DC cable. One connector is red and the other is black. The red connector pushes onto the flat strip towards the outer edge of the spa module. The black connector pushes onto the round rod in the center at the top of the spa module. Make sure both connectors are pushed on firmly. Once connected, it should look like the illustration to the right.

STEP 4

Connecting the DC Cable to the 5400 FB Power Supply

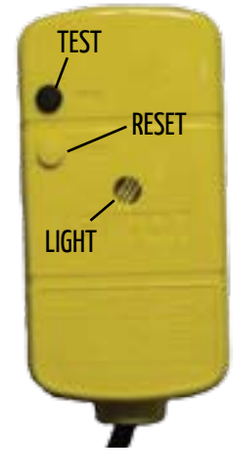
Plug the DC cable into the outlet socket marked DC OUTLET on the front of the 5400 FB power supply. Once connected, it should look like the illustration to the left.

STEP 5

Testing the GFCI Power Plug

1 Plug GFCI into a grounded receptacle.
2. If light is not on, press reset button - light should come on.
3. Press test button - light must go OFF.
4. When set-up is completed press reset button again to use the equipment.

DO NOT USE THIS EQUIPMENT IF THE ABOVE TEST FAILS!
If the GFCI passes the test, you may continue with the set-up.



STEP 6 - Preparing the Footbath

Place one of the footbath liners provided into the footbath, fill with warm water to the water level mark (located inside the footbath.) DO NOT ADD ANY SALT TO THE WATER AT THIS TIME! Place the footbath where it is going to be used. Make sure the footbath is placed on a flat, stable surface at least 7 feet from the power supply (for safe operation.) Place the spa module into the footbath as indicated by the place module here marking. If the correct amount of water is in the footbath, the water should not rise above the top of the spa module (even when feet are placed into the water.) The red and black connectors will remain dry during operation.

The unit is now connected for operation.

STEP 7 - Checking the Water for Correct Operation

To check the water for correct system operation, the power to the unit has to be turned on. For correct operation, the power meter should display between 1½ (minimum) and 2½ (recommended) for operating the system.

STEP 8 - Turning on the System

The power supply has two controls, the timer and the power control, and both have to be on for the system to work. The GFCI safety plug was tested in a prior step. Check that the light on the GFCI is illuminated so the power supply can be switched on. If GFCI light is not illuminated, return to step 5.

Turn the timer past 10 to approximately 15 minutes. If you do not turn the timer past 10, the system will not come on.

Turn the power control to MAX (to the right.) When both the timer and the power control are turned on, the green indicator light will be illuminated.

Now that the system is on, check the power meter. To use the system properly, the needle needs to display between 1½ (minimum) and 2½ (recommended.) If the display is correct, then setup is complete. Turn the unit off and continue to the user section. If the power meter is displaying above or below the recommended setting 2½, then continue following the steps in this section.

STEP 9

Adjusting the Output of the System

Adjusting the output of the system is only required when the power meter displays above or below the recommended setting. The initial output of the system is determined by the conductivity of the water being used in the footbath. When water conductivity is low, the output will be low, when water conductivity is high the output will be high.

The system must be on to adjust the output.

* What to do if the Display is Higher than 2½

If the output on the display is more than 2½, the output will need to be lowered. (to prevent damage to the unit) When the output is high, lowering is achieved using the power control. Turn the power control knob slowly clockwise (to the right.) The display will indicate a lower output the further the power control knob is turned.

* What to do if the Display is Lower than 1½

If the output on the display is lower than 1½, water conductivity is too low and needs to be increased. Increasing water conductivity increases the power output. To increase water conductivity, salt will need to be added to the water. Set the power control to the on/max position and add a very small amount of the salt to the water. The water will need to be gently stirred. Once stirred, check to see if the display is within the recommended range. Once the display reaches 2½, the system is ready to use. If the display is still below 1½, the output is still too low and the addition of the salt will need to be repeated until recommended output is achieved. Should you add too much salt, the water will become too conductive. If this occurs, dispose of the water and start over with fresh water.

Operating above 2½ DOES NOT produce greater benefits to the user. Ring wear will be increased unnecessarily.

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Using Your System for the First Time

Now set-up is completed - the system is ready to use.

If during any session with the 5400 FB Hydro-stimulation Spa the user feels the need to remove the feet and quit the session they should do so.

STEP 1 - Choosing a Session Time for Adults

The recommended session time for adults is 20 to 35 minutes. The session time requirement for each individual may be different. Some individuals may only require a 20-minute session while others may prefer the full 35 minutes. The 5400 FB Hydro-stimulation Spa is based on a 17-minute system cycle. When using the system for the first time the recommendation is for the full 35 minutes (equal to 2 system cycles.)

Choosing a Session Time for Children

Session times for children are as follows:

ALWAYS SUPERVISE CHILDREN DURING THE SESSION

AGE	TIME
6 and under	NOT RECOMMENDED
7 – 12 years	15 – 20 minutes
13 – 17 years	20 – 35 minutes

STEP 2

Set the Timer

If you have chosen the full session time, set the timer for 35 minutes.

STEP 3

Turn the Power Control On

If during set-up salt was added to increase conductivity, the power control should be set on max and the correct power level should be displayed. If during set-up the power output had to be lowered, then once again turn the power control knob clockwise to attain the correct setting. The system is now operating.

Turn the power control on Max setting if salt was added.

Turn clockwise to lower output.

During the Session a Number of Rules Apply for the Proper Use of the System.

DO NOT remove and replace the feet during a session.
DO NOT add more water.
DO NOT remove any water.
DO NOT turn the system off and back on again.
DO NOT remove the spa module from the water and place it back again.
DO NOT alter the output of the system during the session. DO NOT exceed the maximum recommended session time.

STEP 4

Placing the Feet into the Water

Sit down in a comfortable position before placing the feet into the water. At the end of the session, the unit will turn itself off.

STEP 5

End of Session

Once the set time has elapsed, the system will turn off. The green indicator light will go out indicating the session has ended.

Once the session has ended, remove the feet from the footbath and dry them thoroughly. Set the power control knob back to the OFF position. Dispose of the water used during the session in a responsible manner.

Cleaning the Spa Module

Keeping the spa module clean and free from materials released by the water is important for optimum trouble-free operation. Cleaning of the spa module should be performed after each use.

The recommended cleaning procedure is to fully immerse the spa module into a cleaning solution. A most effective cleaning solution is CLR (Calcium, Lime & Rust remover.)

(You should first obtain a plastic container large enough to accommodate the spa module and cleaning solution.)

Cleaning Procedure

STEP 1

Rinse the spa module thoroughly under running water to remove any loose material.

STEP 2

Place the spa module into chosen container. Pour CLR into chosen container until completely covered. Soak the spa module for 20 minutes. After 20 minutes remove the module, rinse and inspect to see if all material and staining has been removed. If staining is still observable (particularly on the white legs on the module) place back into container for another 20 minutes. Repeat the process until clean. Once module is completely clean, rinse thoroughly with running water to remove cleaning solution.

Cleaning Procedure Precautions

DO NOT leave the spa module permanently in the cleaning solution. Damage to some metal components will occur. Such damage is not covered by warranty.

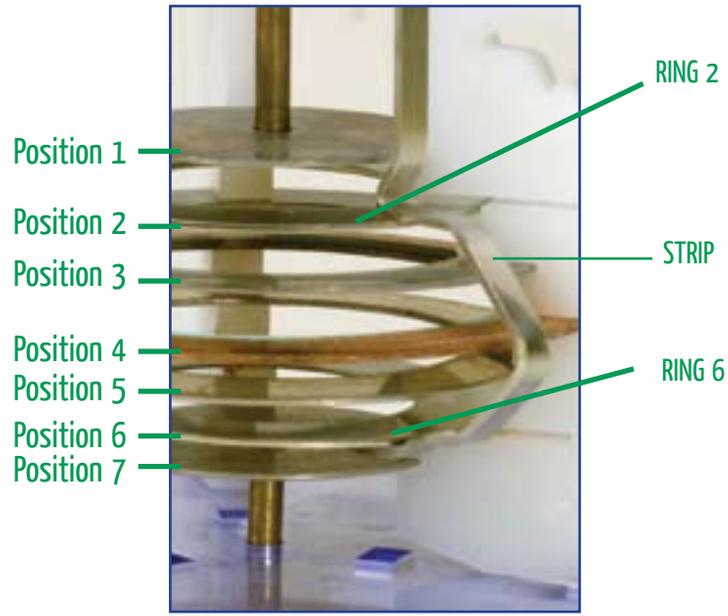
DO NOT use a toothbrush or any kind of cleaning tool on the spa module.

The Replaceable Rings and Strip

The spa module is fitted with 2 rings and a connecting strip that require periodic replacement due to wear. The connecting strip attaches to ring 2 and ring 6 as illustrated. Ring 2 is located in the second position from the top and ring 6 is located in the sixth position from the top.

The amount of wear on the rings and the strip is subject to local water conditions.

Spa Module Ring Position Identification



Stages of the Ring Wear

STAGE 1 - New Ring
The system is ready to use.

STAGE 2 - Pitting
After some system use, the 2 replaceable rings will start to show some wear. Small holes or pits forming in the surface of the ring identify this wear.

STAGE 3 - Jagged
This stage occurs after pitting and is called jagged. The rings will begin to loose their circular shape and start to become very rough around both the inside and outside edges.

STAGE 4 - Replace

Replacing the Rings and Strip

STEP 1 - Unclip the Old Strip
Before removing the old strip from the spa module, unclip the strip from the bottom of the number 6 ring. Pull the strip outwards away from the spa module.

STEP 2 - Removing the Old Strip
Once the strip is unclipped and pulled outwards, simply remove by pulling the strip downwards or towards the bottom of the spa module until the strip comes free from the top plate.

STEP 3 - Removing the Old Number 2 Ring
Remove the number 2 ring from the spa module by lifting the ring upwards out of the locating cradle, then slide it out through the long service slot provided in the support leg.

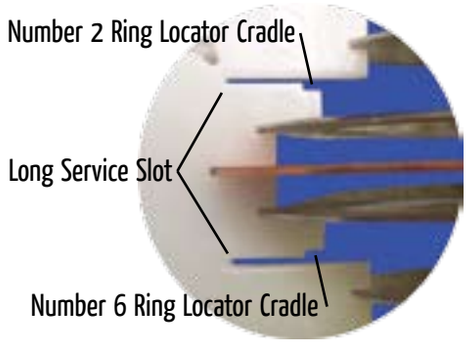
STEP 4 - Removing the Old Number 6 Ring
Remove the number 6 ring from the spa module by pushing the ring downwards out of the locating cradle, then slide it out through the long service slot provided in the support leg.

STEP 5

Fitting the New Number 2 Ring

Push the new number 2 ring through the long service slot all the way into the spa module. Once the ring is pushed in all the way it will then drop into the locator cradle. Refer to slot and cradle illustration.

Slot and Cradle Illustration



STEP 6

Fitting the New Number 6 Ring

Push the new number 6 ring through the long service slot all the way into the spa module. Once the ring is pushed in all the way, it can then be pushed up into the locator cradle. Refer to slot and cradle illustration,

STEP 7

Fitting the New Strip

Hold the strip as illustrated, then push the strip up through the strip locator hole on the top housing plate of the spa module.

STEP 7 Continued

Fitting the New Strip

Push the strip inwards toward the spa module and connect it to the number 2 and number 6 rings. The connection to the number 6 ring is on the under side with the connection to the number 2 ring on the top side. Follow the rest of the steps to check that the strip has been fitted correctly.

RING 2 CONNECTION

STEP 8

Check the Top Strip Connection

Check the connection to the number 2 ring making sure that the connection is on top of the ring as illustrated.

IMPORTANT: Note that the strip is not touching the top disc in the number 1 position.

RING 6 CONNECTION

STEP 9

Check the Bottom Strip Connection

Check the connection to the number 6 ring by making sure it is connected to the underside of the ring as shown in the illustration.

STEP 10

Re-check Strip Connection

Re-check the fitting of the strip one more time to ensure that the strip is only touching rings number 2 & 6. If the strip is touching any other rings except 2 & 6, the system will shut down by blowing the safety fuses.

Maintenance Tips

Tips for Maintaining the DC Cable

When the Quick Connect DC cable is used only above the water as recommended, no maintenance is required. Some users prefer a higher volume of water when operating the system, thereby causing the DC cable connections to be submerged during operation. If the DC cable connections are used under water, then some maintenance is required. Just as the spa module requires cleaning after use, so do the DC cable connectors. To clean the DC cable connectors, submerge only the red and black connectors on the end of the DC cable in the CLR cleaning solution used for the spa module. Not cleaning these connections when used under the above mentioned conditions would result in poor or non-operation of the system. The DC cable is also subject to wear when used under water and will eventually need to be replaced.

Tips for Maintaining the Spa Module

The Spa Module is an important part of the system, so keeping it clean and well maintained will result in efficient long-term operation. Inspecting the spa module regularly for signs of build-ups or deposits forming on the components is essential. If any build-ups or deposits are observed, the spa module is not being cleaned sufficiently. These deposits can come from the water source being used and will need to be removed or the spa module will eventually cease to function. To remove these deposits, longer soaking in the CLR solution is required.

Tips for Maintaining the Spa Module (cont.)

The spa module should also be inspected for any pitting forming in any of the permanent rings. The permanent rings are numbers 1, 3, 5 and 7. (The term pitting was identified earlier in this manual.) Pitting in these rings only occurs when a poor connection between them is formed or if they are dirty when the unit is being used.

During inspections, the spa module's two rods with the top connecting rod (identified on page 6) should also be checked. These rods may also be subject to pitting. If pitting is observed on these rods, it means that the spa module is being over-cleaned (i.e. left soaking in the CLR solution too long.)

Using the System for the First Time After a Long Period of Storage

When the system is stored for a long period without use, the spa module and the DC cable connectors may be subject to oxidation. If this occurs on important contact points, it may cause either the spa module or DC cable to function poorly or not at all. To avoid this situation, the spa module and DC cable connections (red and black) should be soaked in the CLR cleaning solution to clean these contact points before the unit is used. It is also recommended that a new ring and strip set be installed to ensure proper operation.

Troubleshooting Chart

PROBLEM	POSSIBLE CAUSE(S)	ACTION(S)
Indicator light on the GFCI not coming on.	GFCI is not switched on. Power source outlet has no power. GFCI not functioning.	Press the reset button on the GFCI. Try another power outlet. If light still fails to come on contact the manufacturer for replacement.
Indicator light on the GFCI is on but indicator light on the power supply is not coming on.	GFCI power cord not plugged into power supply firmly. The timer is not turned on past 10. Power control is not switched on. Fuses are blown.	Check to see if the GFCI power cord is plugged into the power supply firmly. Turn the timer on past 10. Turn the on/off power control knob clockwise to switch on the power supply. Replace fuses with those of identical rating. If indicator light still fails to come on contact the manufacturer.
Blows fuses continuously.	The replaceable strip in the module may be fitted incorrectly.	Check to see that the strip is connected to the correct rings, e.g. Ring 2 position 2, ring 6 position 6. Check strip to make sure it is not in contact with any other rings.
Power supply light is on but no activity from the module. (Power meter display not moving.)	Spa Module is not connected correctly. Loose spa module connection. Dirty or corroded DC cable. Insufficient water conductivity.	Check to see that the spa module is connected correctly. Check to see that the spa module connections are not loose. Clean DC cable module connectors (refer to Maintenance tips.) Increase water conductivity (refer to set up.)

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Removing the Power Pack from the Carry Caddy

To remove the power pack from the carry caddy you will need a phillips head screw driver. Unscrew the three screws and remove the caddy compartment door hinge. You can now remove the power pack by sliding the power pack to the rear of caddy and lifting out.

Specifications

General

The Henning Innovations Hydro-Stimulation Foot Spa is designed and manufactured in the USA, The Model 5400 FB represents years of design experience in creating the safest and most reliable unit. The 5400 FB is well suited to the professional user with its advanced construction, reliability, and ease of operation. Features include a built in timer, variable output control and easy to read instrumentation. The Model 5400 FB has the highest level of safety features, which include:

1. Double fuse protection
2. Thermal circuit trip switch
3. Quick release DC connection
4. GFCI Safety technology
5. The 5400 FB is designed and built to comply with UL & CE mark requirements.
6. The GFCI Safety Feature: (A GFCI is a mandatory electrical safety device required for all portable spas as specified in the National Electrical Code Article 680.)
7. The GFCI installed on all Aqua-Chi units meets or exceeds the UL trip thresholds.

Testing and Code Compliance

UL Standard 943 Class A GFCI
UL Recognized component (File #48380)
CSA Certified (LR-57811)

Model 5400 FB (Professional)

Model 5400 FB Power Supply, 2 Spa Modules, 2 Quick Connect DC cables, Comprehensive user manual, Carry Caddy, 20 sets of replacement discs & Spare Fuses (2 x 4 Amp. 250v), Footbath, 12 Foot Bath Liners.

Technical Information: Model 5400 FB Power Supply
Input: 110 to 120 Vac 50/60Hz, 130W
Output: Isolated, rectified and filtered 24V DC © 5.4Amps
Dimensions: 8½ (215mm)W x 8 (202mm)D x 5 (132mm)H
Weight: 6½ Lbs (2.9 kg)

Warranty

The Manufacturer of the Aqua-Chi Model 5400 FB Hydro-stimulation Spa warrants to the original purchaser that the product will be free from defect in workmanship or materials for the below mentioned period for normal use as described in the User Manual included with the product at purchase.

The warranty begins upon purchase of the Model 5400 FB Hydro-stimulation Spa. To obtain warranty service, "proof of purchase" must be provided. A copy of a sales receipt or invoice, which clearly shows the date of purchase and place of purchase, is required.

The warranty period for Aqua-Chi Model 5400 FB Hydro-stimulation Spa is 1 year. The warranty period may be extended to a total period of 5 years by simply completing and returning the warranty registration card, supplied in the back of this manual, to the manufacturer. The manufacturer must receive the warranty registration card within one month of the purchase date to obtain the 4-year extended coverage. The manufacturer reserves the right to repair, and/or replace, and/or substitute any defective product with an equal or more current model (without charge for parts and labor.)

THE WARRANTY DOES NOT COVER THE FOLLOWING

1. Product used for a purpose other than that described by the user manual.
2. Product that has been modified or repaired by anyone other than an authorized repairer.
3. Product that has been subjected to accident, misuse or abuse.
4. All accessory and consumable items including: positive ring & strip sets, the copper ring, fuses, DC cable, and the carry caddy.

The product warranty does not cover any shipping charges, nor does the warranty cover any damages that may occur during shipping. The manufacturer assumes no risk for loss or damage to shipment.

HOW TO RECEIVE WARRANTY SERVICE

Before returning product for warranty service, authorization must be obtained. For authorization information, contact your place of purchase.